



**!!!! WARNING !!!!**



**WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.**

**BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).**

**THE MATERIAL SAFETY DATA SHEET (MSDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE MSDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.**

**DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) AND PRODUCT WARNING STATEMENT.**

**BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS.**

**SEE THE PRODUCT WARNING LABEL AND MSDS FOR COMPLETE WARNING INFORMATION.**

# **CROWN ALLOYS**

## **COMPANY**

30105 STEPHENSON HWY.  
MADISON HEIGHTS, MI. 48071  
(248) 588-3790 • (800) 521-7878

### **Fluxes**

- #2 Low Acid Flux** - Special extra low acid flux for soldering common joints on copper, brass, steel, etc.  
Packaging: 8oz. and 16oz. bottles.
- #45 Silver White Flux** - Silver Brazing Flux. Paste type flux for all silver brazing applications. Temperature range 1000°F to 1600°F.  
Packaging: 8oz., 16oz. and 5# jars.
- #45 Silver Black Flux** - Higher Temperature Silver Brazing Flux.  
Packaging: 8oz. and 16oz. jars.
- #95 Soft Flux** - Biodegradable Soft Solder Flux. Acid type liquid soldering flux. Best for soldering stainless with **#95 solder**. May be used with tin-lead type solders. Temperature range from 300°F to 700°F.  
Packaging: 8oz. and 16oz. bottles.
- #100 Aluminum Flux** - Aluminum Brazing Flux. Used with **Royal 100** and **Royal 90** brazing alloys for brazing of aluminum. Temperature range 950°F to 1200°F.  
Packaging: 8oz. and 16oz. jars.
- #125 Brazing Flux** - General purpose brazing flux for use on steel, iron, copper, bronze and brass. Temperature range 1550°F to 2000°F.  
Packaging: 16oz. cans.
- #133 Aluminum Flux** - Aluminum Soldering Flux for **Royal 133**.  
Packaging: 8oz. jars.
- Royal Tiger Flux #3** - Superior General Purpose Brazing Flux. For use on steel, iron, copper and brass. Temperature range 1550°F to 2000°F.  
Packaging: 16oz. cans.
- Royal Tiger Flux #4** - The best flux available for brazing malleable and gray cast irons. Also may be used for general purpose brazing.  
Packaging: 16oz. cans and 25# pails.