



!!!! WARNING !!!!



WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.

BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).

THE MATERIAL SAFETY DATA SHEET (MSDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE MSDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.

DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) AND PRODUCT WARNING STATEMENT.

BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS.

SEE THE PRODUCT WARNING LABEL AND MSDS FOR COMPLETE WARNING INFORMATION.



CROWN ALLOYS

COMPANY

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Crown 2-25-10

Premium 36" Bare TIG Wire

Typical Applications:

High strength joining and build up when heat treatment may be required. Used for joining cracked and fractured tools, dies, fixtures and other parts that may require heat treatment.

Specifications:

- Tensile Strength Up to 160,000 PSI
- Elongation in 2" Up to 40%
- Hardness 330 to 375 Brinell

Procedure:

Prepare area to be welded by grinding out cracks and other defects. Remove all contaminants. Preheat and post heat according to base metal chemistry. Use DC straight polarity with argon shielding gas.

Sizes:

1/16
3/32
1/8

Identification: Silver End