



!!!! WARNING !!!!



WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.

BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).

THE MATERIAL SAFETY DATA SHEET (MSDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE MSDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.

DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) AND PRODUCT WARNING STATEMENT.

BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS.

SEE THE PRODUCT WARNING LABEL AND MSDS FOR COMPLETE WARNING INFORMATION.



CROWN ALLOYS **COMPANY**

30105 STEPHENSON HWY.
MADISON HEIGHTS, MI. 48071
(248) 588-3790 • (800) 521-7878

Royal Galv-Bar 70 Galvanizing Alloy for Torch

Typical Applications:

Royal Galv-Bar 70 is a high quality solder for regalvanizing parts damaged by welding; rust proof welds, pipes, sheets, etc., and to prevent corrosion on most metals including aluminum and cast iron.

Specifications:

- | | |
|---------------------|-------------|
| ➤ Tin | 30% |
| ➤ Lead | 50% |
| ➤ Zinc | 20% |
| ➤ Temperature Range | 450°F-600°F |

Procedure:

No flux is required for most applications. If a cleaning agent is needed use **Crown 95 Flux**. Rub **Royal Galv-Bar 70** on the hot base metal. Do not heat alloy directly. **Royal Galv-Bar 70** can be tinned with a clean wire brush. **Royal Galv-Bar 70** exhibits an excellent resistance to corrosion and bonds with most metals.

Sizes:

¼" x ¼" x 14"