



!!!! WARNING !!!!



WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.

BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).

THE MATERIAL SAFETY DATA SHEET (MSDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE MSDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.

DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) AND PRODUCT WARNING STATEMENT.

BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS.

SEE THE PRODUCT WARNING LABEL AND MSDS FOR COMPLETE WARNING INFORMATION.



CROWN ALLOYS

COMPANY

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Cut 202

Cutting Electrode for All Metals

Typical Applications:

Cut 202 is used for cutting and piercing of all metals including Aluminum, Brass, Copper, Cast Iron and Stainless Steel.

Procedure:

Use AC or DC straight polarity. Tap electrode to start arc and use sawing action with electrode at 45° angle. Keep electrode in constant contact with work while cutting. Piercing is done by holding electrode in vertical position. After striking arc, bear down until electrode penetrates the work.

Sizes:

1/8	170-275 AMPS
5/32	180-350 AMPS
3/16	320-450 AMPS
1/4	300-600 AMPS