



!!!! WARNING !!!!



WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.

BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND MATERIAL SAFETY DATA SHEET (MSDS).

THE MATERIAL SAFETY DATA SHEET (MSDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE MSDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.

DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE MATERIAL SAFETY DATA SHEET (MSDS) AND PRODUCT WARNING STATEMENT.

BE SURE TO CONSULT THE LATEST VERSION OF THE MSDS.

SEE THE PRODUCT WARNING LABEL AND MSDS FOR COMPLETE WARNING INFORMATION.



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Chamfer 204

Electrode For Gouging and Chamfering All Metals

Typical Applications:

Chamfer 204 is used for scarfing, gouging and veeing of both ferrous and non-ferrous metals. It is excellent for removal of all welds and veeing out cast iron before welding.

Procedure:

Use AC or DC straight polarity. Turn amperage high. Hold the electrode at low angle to work; strike the arc and push electrode in direction of travel. Keep electrode in contact with work and move as fast as possible. If deeper groove is desired, successive passes should be used until desired depth is obtained.

Sizes:

1/8 200-350 AMPS
5/32 250-400 AMPS
3/16 300-550 AMPS